Dart Aerospace Ltd. Tuesday, 29/07/2008 1:51:39 PM Melanie Fauteux **Process Sheet** : OUTER TUBE **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 40778 **Estimate Number** : 13499 Part Number : PB6743001197 P.O. Number : B6743001 P.16 : 29/07/2008 S.O. No. : **Drawing Number** This Issue : N/A : NC Prsht Rev. Project Number : // Type : MACHINED PARTS **Drawing Revision** First Issue Material Previous Run **Due Date** : 05/08/2008 Qty: 5 Um: Written By Checked & Approved By : Est Rev:A new issue DD verified by:ec Comment 08-07-24 **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 6061T6 RDTUBE 1.750 X 0.65W M6061T6T1750W065 1.0 Comment: Qty.: 4.3864 f(s)/Unit Total: 21.9319 f(s) 6061T6 RDTUBE 1.750 X 0.65W batch: <u>m/84 89</u> = 4 2.0 BAND SAW Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2-cut a 27 degree angle on one end of tube as per dwg 2- deburr CONVENTIONAL MILLING MACHINE 3.0 MILLING CONV. Comment: CONVENTIONAL MILLING MACHINE 1- drill holes and mill slot as per dwg PB67-43001 2- deburr INSPECT WORK TO CURRENT STEP 4.0 QC5

Comment: INSPECT WORK TO CURRENT STEP

5.0 PB6743001199

9 Outer Tube End Cap

Comment: Qty.: 1.0000 Each(s)/Unit, Jotal: 5.0000 Each(s)

Outer Tube End Cap. batch:

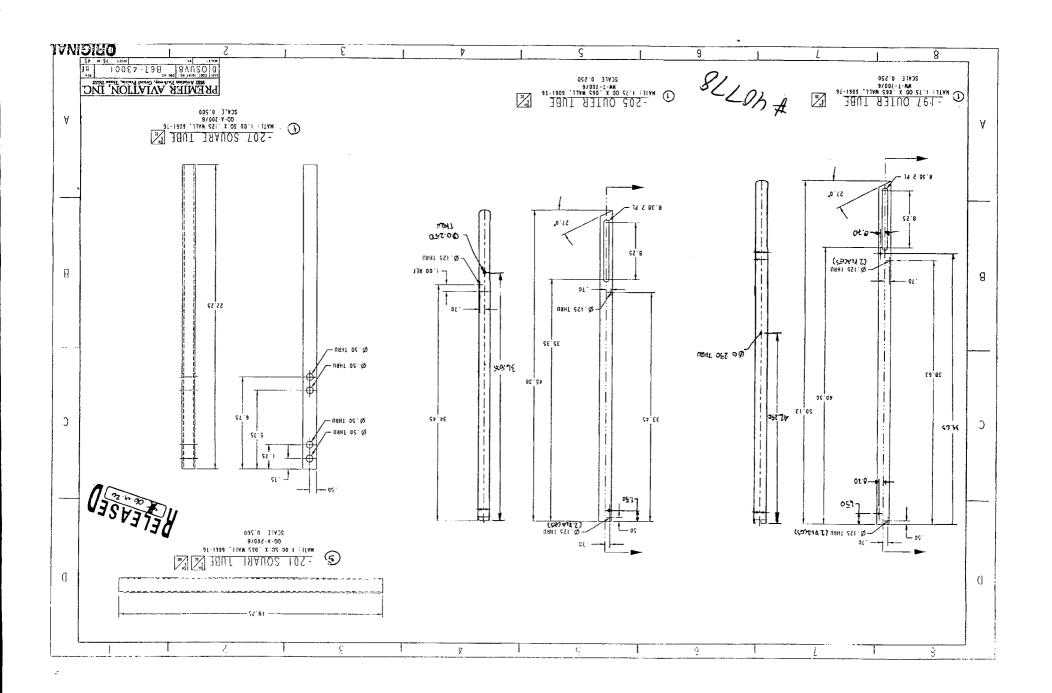




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Date: Tuesday, 29/07/2008 1:51:39 PM User: Melanie Fauteux **Process Sheet** Drawing Name: OUTER TUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 40778 Part Number: PB6743001197 Job Number: Seq. #: Description: **Machine Or Operation:** LARGE FABRICATION RESOURCE 1 LARGE FAB 1 6.0 Comment: 1-Weld end cap as per dwg PB67/ 2-grind end cap flush 7.0 Comment: VISUAL INSPECTION OF GROUND WELDS QC5 INSPECT WORK TO CURRENT STEP 8.0 Comment: INSPECT WORK TO CURRENT STEP 9.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WH QC21 FINAL INSPECTION/W/O RELEASE 10.0 Comment: FINAL INSPECTION/W/O RELEASE W 08,0, Job Completion



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